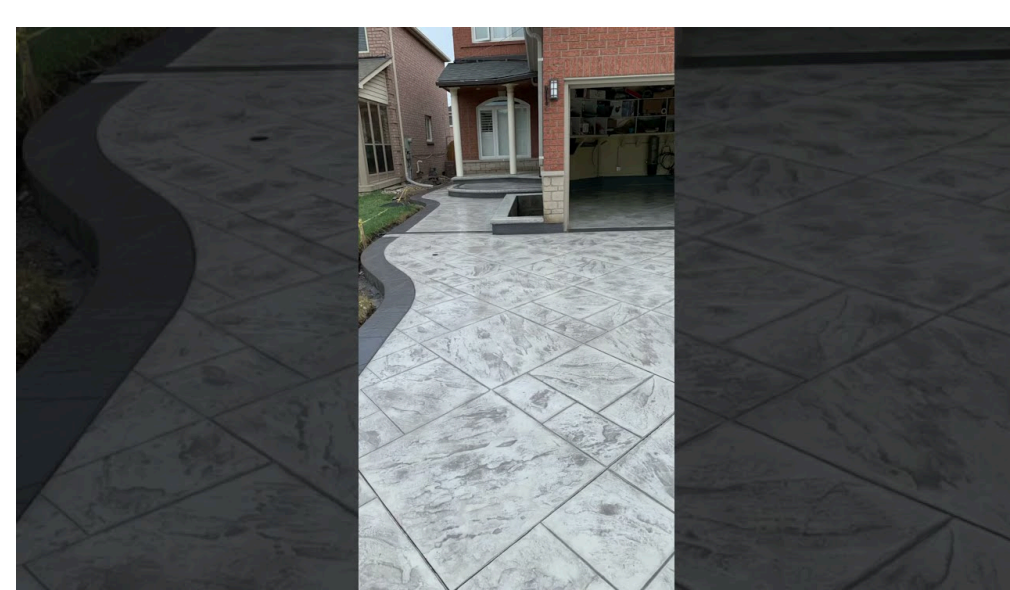


The quick way to estimate a 20×20 (400 sq ft) concrete slab is to multiply local cost per square foot by the area, then adjust for thickness, reinforcement, access, and finish. In Kansas City, most residential exterior slabs (patios, small garages, sheds) land in a range influenced by concrete prices, crew time, and site prep. But a number on a phone call hides the real drivers: **base preparation, thickness, steel and dowels, joint plan, finishing, and curing**. This guide breaks down the cost components and shows how scope choices affect both upfront price and long-term value.



## What Exactly Is “20×20”?

Nominal dimensions are 20 feet by 20 feet. At 4 inches thick, that’s about **2.47 cubic yards** of concrete ( $400 \text{ ft}^2 \times 0.333 \text{ ft} / 27$ ). At 5 inches, it’s  $\sim 3.09 \text{ yd}^3$ ; at 6 inches,  $\sim 3.70 \text{ yd}^3$ . Driveway-grade slabs often step up to 5–6 inches for durability and may include thickened edges or beam strips where turning loads [Check out here](#) stress margins. These thickness decisions significantly affect both material cost and performance.

## Cost Components (Line-Item View)

Component	What It Covers	Impact on Cost
Mobilization & access	Travel, staging, site protection	Higher with tight sites or long wheelbarrow runs; pumps add cost but speed
Excavation & base	Dig to grade; haul spoils; install & compact 3/4" minus base	Varies with soil, depth, and drainage fixes
Forms	Lumber, stakes, layout labor	Higher for curves or steps; simple squares are efficient
Concrete	Ready-mix by yard; admixtures; delivery fees	Depends on thickness and mix design
Reinforcement	Rebar grid, chairs, ties; dowels at transitions	Modest increase; big ROI in edge durability
Placement & finishing	Crew time; equipment; bull float, edging, broom/stamp	Decorative finishes add labor and materials
Joints	Sawing, layout, early-entry blades	Low cost; high value for crack control
Curing	Membrane cure; blankets in cold	Low cost; essential for surface durability
Clean-up & haul-off	Debris removal; site restoration	Minor but real

## Thickness and Use Case

- **Patio/walk (4"):** Works for pedestrian loads with sound base and tight joints; choose air-entrained mix and diligent curing.
- **Light driveway/shed (5–6"):** Recommended for wheel loads; include rebar grid and **dowels** at thresholds to prevent edge chipping.
- **Heavy use/RV pads:** Consider 6"+ thickness, tighter joints, thicker edges or beam strips, and engineered reinforcement.

## Spec Choices That Move the Needle

1. **Base thickness:** 4–6" for patios/walks; 6–8" for driveways. A dense base cuts joint pumping and edge failures.
2. **Reinforcement:** #3 or #4 rebar at 18–24" each way, on chairs; welded wire mesh often settles and underperforms if unchaired.
3. **Joint spacing:** About  $24\text{--}36 \times$  slab thickness (in inches); early-entry saws reduce random cracks.
4. **Curing:** Immediate membrane cure or wet cure; in winter add blankets and accelerators.
5. **Finish type:** Broom finish is most durable and economical; stamps, colors, and exposed aggregate add time and materials.

# Illustrative Scope Scenarios

Scenario	Thickness	Reinforcement	Finish	Notes
Budget Patio	4"	Fibers (no rebar)	Broom	Works for pedestrians if base and jointing are dialed
Patio+ (Recommended)	4"	Rebar grid	Broom	Better crack control; stronger edges
Driveway Grade	5–6"	Rebar grid + dowels	Broom	Handles turning loads; protects thresholds
Decorative Patio	4"	Rebar + fibers	Stamped/Colored	More labor; tight timing and curing required

## Access and Logistics

Ready-mix trucks need safe access to the forms; otherwise, crews wheelbarrow or pump. Pumping adds cost but can save the slab by maintaining a steady placement rate, which prevents cold joints and rushed finishing. Tight urban sites, backyard paths, and slopes increase time and labor. These aren't "extras"—they're the difference between a clean, uniform surface and one with torn paste or random cold-joint cracks.

## Hot- and Cold-Weather Adjustments

- **Summer:** Sunrise pour; water reducer; light retarder; shade/wind control; early-entry saws; immediate curing.
- **Winter:** Non-chloride accelerator; warmed mix water; insulated blankets; windbreaks; cure and cover quickly; avoid deicers first season.

## How to Compare Bids (Apples-to-Apples)

- Concrete strength (PSI) and **air-entrainment** for exterior slabs.
- Base material and thickness; compaction in lifts.
- Slab thickness, **rebar size/spacing**, and **dowels** at thresholds.
- Joint layout and cutting method/timing.
- Curing method and aftercare instructions.
- Weather plan: hot/cold tactics written into scope.

## Lifetime Value: Why “Cheaper” Can Cost More

A [concrete contractor](#) low bid that skips rebar, dowels, proper base, and curing may look appealing but often leads to early edge spalls, random cracks, and surface scaling—especially under deicers and freeze–thaw cycles. Over five to ten years, patching, grinding, and partial replacements easily exceed the savings. A slightly higher bid that includes steel, base, joint planning, and curing is usually the true bargain.

## Case Example: Two Identical 20×20 Patios, Two Very Different Outcomes

Patio A used a 4" slab with fibers, no rebar, minimal base, and joints sawed the next day. The surface tore in hot wind, and a diagonal crack appeared that first summer. Patio B used the same dimensions but added a rebar grid on chairs, compacted 4–6" of dense base, cut joints with early-entry saws the same day, and applied curing compound immediately. Two years later, Patio B shows only crisp joint lines; Patio A needed patching and resealing.



## FAQ

- **Is 4" thick enough for a 20×20 slab?** For patios and walks with good base and jointing, yes. For driveways or sheds with vehicles, step up to 5–6".
- **Do I really need rebar?** Rebar doesn't stop cracks; it keeps them tight. It's inexpensive insurance against edge and threshold failures.
- **Can I save by hand-mixing?** For very small volumes, maybe, but cold-joint and surface risks rise fast beyond ~1 yard. Ready-mix consistency usually wins.

## Authority Reference

For slab-on-ground design, reinforcement, and jointing fundamentals, see the [American Concrete Institute](#).

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